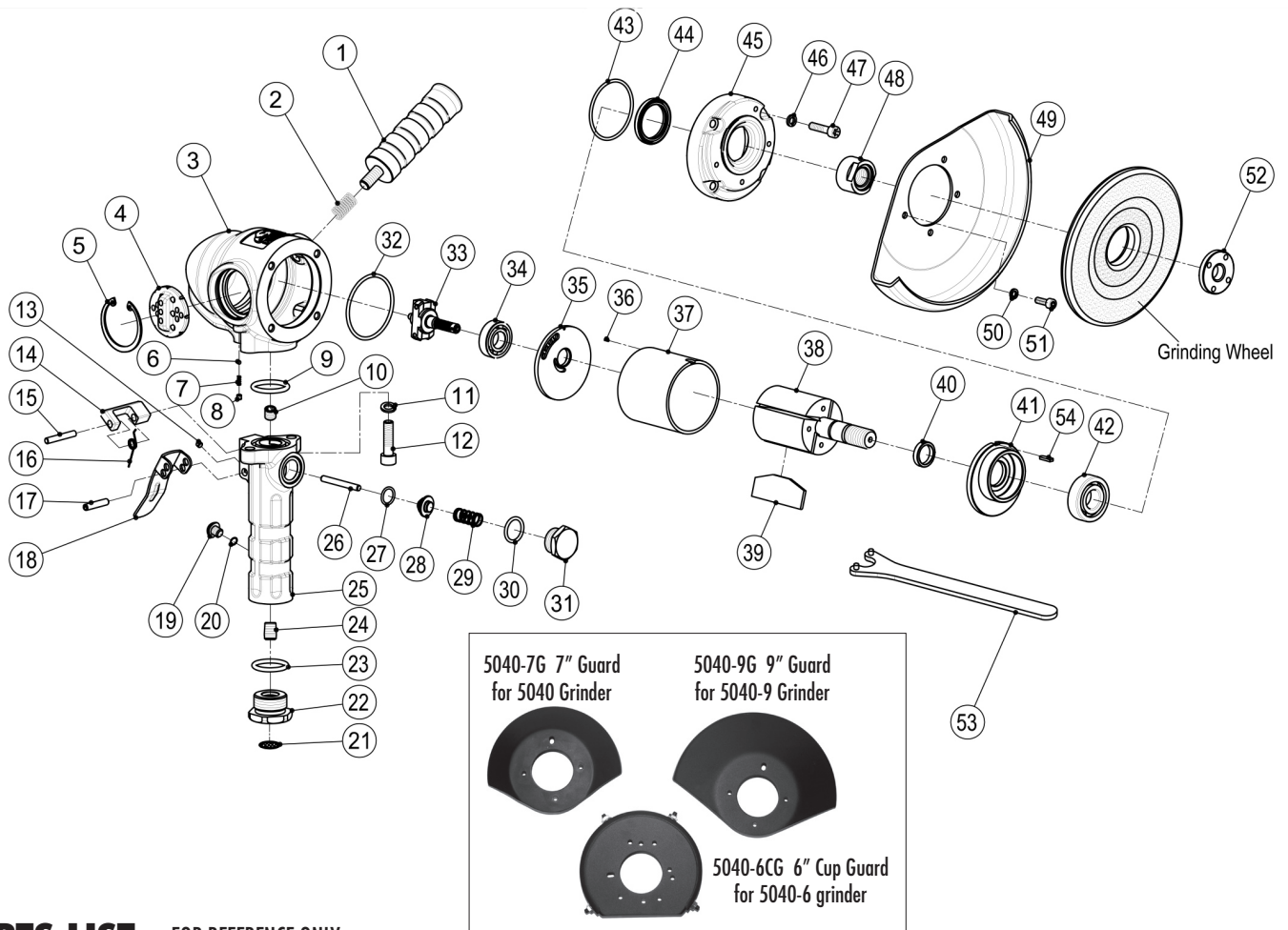


# 5040, 5040-6, 5040-9 VERTICAL GRINDERS

## EXPLODED VIEW



## PARTS LIST — FOR REFERENCE ONLY

Index Number	Part Number	Description	Qty.	Index Number	Part Number	Description	Qty.	Index Number	Part Number	Description	Qty.
1	5040-1	Assist Handle Assy	1	20	5040-20	Throttle Valve Cap Gasket	1	49	5040-6CG	6" Cup Guard Assy. for 5040-6	1
2	5040-2	Helicoil Insert M10 x 1.5D	1	21	5040-21	Filter Net 1/2	1		5040-7G	7" Guard Assy. for 5040	1
3	5040-3	Mtr Housing 3HP	1	22	5040-22	Inlet Cap	1		5040-9G	9" Guard Assy. for 5040-9	1
4	5040-4	Exhaust Deflector	1	24	5040-24	Oil Regulator Assy	1	50	5040-50	Spring Washer 5	4
5	5040-5	Snap Ring 45	1	25	5040-25	Throttle Handle	1	51	5040-51	Cap Screw M5 x 20	4
6	5040-6a	Steel Ball 3	1	26	5040-26	Valve Stem	1	52	5040-52	Collar	1
7	5040-7	Spring	1	28	5040-28	Air Closer	1	53	5040-53	Allen Wrench	1
8	5040-8	Set Screw M4 x 0.7P x 4	1	31	5040-31	Throttle Valve Cap	1	54	5040-54	Positioning Key	1
10	5040-10	Set Screw NPT1/8-27 x 7.8	1	33	5040-33	Governor Assy	1	55	5040-THP	Guard Spacer Plate	1
11	5040-11	Spring Washer	2	35	5040-35	Rear End Plate	1		5040-RK	Repair Kit	1
12	5040-12	Cap Screw	2	36	5040-36	Lockout Pin 1.5 x 6	1			(parts available in kit only)	
		5/16 x 11.5 x 2.5		37	5040-37	Cylinder	1	9		O-Ring 28 x 3	1
		5/16 in.-18 B.S.W. x 1"		38	5040-38	Rotor	1	23		O-Ring 25 x 3.53	1
13	5040-13	Screw 10#-32C x 1/8	1	39	5040-39	Rotor Blade	4	27		O-Ring 10.77 x 2.62	1
14	5040-14	Lockout	1	40	5040-40	Rotor Bushing	1	29		Throttle Spring	1
15	5040-15	Lockout Pin 6.35 x 38	1	41	5040-41	Front End Plate	1	30		O-Ring 18 x 2.5	1
16	5040-16	Lockout Spring	1	45	5040-45	Housing Cover	1	32		Rear Gasket	1
17	5040-17	Spring Pin 1/4" x 1"	1	46	5040-46	Spring Washer 6	4	34		Ball Bearing 6002ZZ	1
18	5040-18	Lever	1	47	5040-47	Cap Screw M6 x 25	4	35		Ball Bearing 6203ZZ	1
19	5040-19	Oiler Plug	1	48	5040-48	Arbor Nut	1	43		O-Ring 63.17 x 2.6	1
		3/8 in.-16 B.S.W. x 1/2"						44		Oil Seal TB 30 x 40 x 5	1

## FOOTNOTES



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When ordering spare parts, please specify tool type, part number, and description